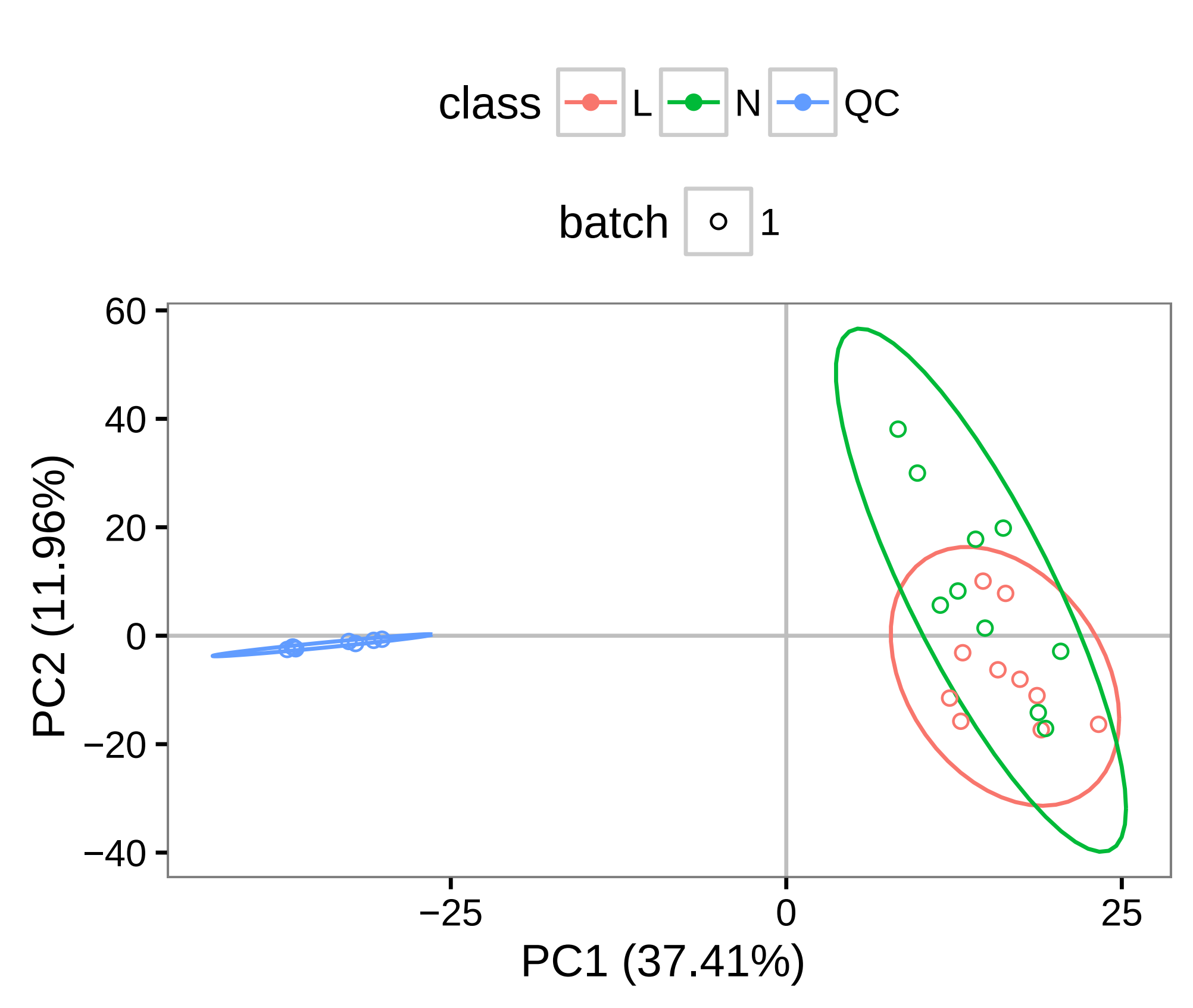

class
L
N
QC
batch
1
60
40
20
0
−20
−40
PC2 (11.96%)
−25
0
25
PC1 (37.41%)